

Savannah has been groomed since birth to take the reins of her father's manufacturing empire. Her emotional armor is as tough as the steel used in her factories, and no man is allowed past it. Business partner Matt Kensington realizes that the key to entry is not to ask permission, but to command her submission. Calling on the unique sensual talents of his four-man management team, he engineers an aggressive takeover, determined to rescue the woman he's always loved from the steel cage she's manufactured around her heart.

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